

Two Term Control Strategy For Position Control Of Twin Rotor System

Sonal Sing, Shubhi Purwar

Abstract— In this paper, a two term control law is developed for position control of Twin rotor multiple-input-multiple-output (MIMO) system (TRMS). The proposed controller is an added delay term in conventional Composite Nonlinear Feedback (CNF) control which improves robustness of the controller with fast transient response and better damping characteristics. Proposed control law is compared with conventional CNF to prove its superiority which is validated via computer simulation in MATLAB environment. Lyapunov-Krasovskii functional is proposed for the study of robust stability conditions which create boundaries of the closed-loop system.

Keywords—Composite Nonlinear Feedback Technique, Lyapunov-Krasovskii functional, Time Delay, Twin Rotor MIMO System.

I. INTRODUCTION

The control objective of most physical systems is to achieve desired output quickly and accurately. In recent years, development of several strategies for controlling the air vehicle has been studied frequently. Helicopters are application to flying air vehicle, which has ability to hover in a given place and fly in any directions. Rotors or blades give power to helicopters. The rotors blades when turn, air flows more rapidly (over the top of the blades) than below the blades, which creates the lift required for flight.

In recent years, modeling and control of TRMS is motivated because of its dynamics which is similar to helicopter in certain aspects. It has coupling effect and nonlinear dynamics that makes it unstable, hence need of controller design arises. Significant research efforts on controlling the helicopters are done in form of intelligent control [2], feedback linearization control [6-7], sliding mode control [9-13], robust adaptive control [5], composite nonlinear feedback control [3] and backstepping control [20]. To enhance the control performance, integration of different techniques are these days challenging in form of complexity.

Sonal Singh is with the Electrical Engineering Department, National Institute of Technology, Allahabad, India e-mail: ree1403@mnnit.ac.in

Shubhi Purwar is with the Electrical Engineering Department, National Institute of Technology, Allahabad, India, e-mail: shubhi@mnnit.ac.in

Composite nonlinear feedback (CNF) [3] is consist of linear feedback and nonlinear feedback part which has an advantage of improving damping and transient response in parallel. Once the linear-feedback part is fixed, the performance of the CNF control relies on the selection of the nonlinear function in the CNF control law. But it suffers from poor robustness.

In research era of time delay [10], it has proven that adding delay can improve robustness of nonlinear system. This paper deals with two term control strategy which is addition of a delay element in CNF control law. By adding delay in control law, performance of TRMS enhances in terms of fast transient response, less overshoot and robustness. Unlike previous reported controllers, it doesn't compromises between fast transient response and less overshoot.

In this paper two term controller is proposed which contains a delay term added with conventional CNF control law. The objective is to add robustness in conventional CNF by improving its transient response. In the simulation results, it can be seen that damping also improves with fast transient response which is duo improvement. Stability analysis is taken into account with Lyapunov-Krasovskii Functional which mathematically derives stability conditions for the proposed controller.

This paper is organized in following sections: Section II contains problem formulation, that contains dynamic model and linear model of TRMS. Section III contains introduction to conventional controller and designing of proposed controller, followed by its stability analysis which is required to prove that closed loop system is stable and also to get values of controller parameters. Section IV contains simulation results and also it contain values of proposed as well as conventional CNF controller parameters which are used throughout this paper. Last section is conclusion which states summary of the paper.

II. PROBLEM STATEMENT

The nonlinear mechanical system-TRMS [8] has two rotors(main rotor and tail rotor) placed on a beam together with a counterbalance arm with a fixed weight at its end. This determines a stable equilibrium position (shown in the Fig.1). The beam is pivoted on its base such that rotation of rotors will be in both the horizontal and vertical planes. The rotors are driven by dc motors where main rotor allows the beam to rise vertically and tail rotor makes the beam move horizontally. This device is a multivariable, nonlinear and strongly coupled system, with two degree-of-freedom (pitch and yaw angle).

The forces acting on TRMS are contributing for driving this nonlinear model and also for deriving its mathematical model for further analysis.



Fig. 1 Twin Rotor MIMO System

A. Nonlinear TRMS model:

The mathematical modeling of TRMS system can be represented as follows:

$$\begin{aligned} \frac{d}{dt}\psi &= \dot{\psi} \\ \frac{d}{dt}\dot{\psi} &= \frac{a_1}{I_1}\tau_1^2 + \frac{b_1}{I_1}\tau_1 - \frac{M_g}{I_1}\sin\psi - \frac{B_{1\psi}}{I_1}\dot{\psi} + \frac{0.0326}{2I_1}\sin(2\psi)\dot{\phi}^2 \\ &\quad - \frac{k_{gy}}{I_1}\cos(\psi)\dot{\phi}\left[a_1\tau_1^2 - b_1\tau_1\right] \\ \frac{d}{dt}\phi &= \dot{\phi} \\ \frac{d}{dt}\dot{\phi} &= \frac{a_2}{I_2}\tau_2^2 + \frac{b_2}{I_2}\tau_2 - \frac{B_{1\phi}}{I_2}\dot{\phi} - \frac{k_c a_1}{I_2}1.75\tau_1^2 - \frac{1.75}{I_2}k_c b_1\tau_1 \\ \frac{d}{dt}\tau_1 &= -\frac{T_{10}}{T_{11}}\tau_1 + \frac{k_1}{T_{11}}u_1 \\ \frac{d}{dt}\tau_2 &= -\frac{T_{20}}{T_{21}}\tau_2 + \frac{k_2}{T_{21}}u_2 \end{aligned} \quad (1)$$

The output is given by

$$y = [\psi \quad \phi]^T \quad (2)$$

where,

ψ and $\dot{\psi}$ are pitch angle and velocity, ϕ and $\dot{\phi}$ are yaw angle and velocity, τ_1 and τ_2 are momentum of main and tail rotor and u_1 and u_2 are control efforts.

Parameters of TRMS are mentioned in TABLE 1.

B. Linear TRMS Model:

The proposed controller in this paper deals with linear model, hence converting nonlinear TRMS model into linear model by Jacobian Linearization approach and putting value of parameters from Table 1, we will get:

$$\begin{aligned} \dot{x}(t) &= Ax(t) + Bs(u) \\ y(t) &= Cx(t) \end{aligned} \quad (3)$$

where,

$$A = \begin{bmatrix} 0 & 1 & 0 & 0 & 0 & 0 \\ -4.7059 & -0.0882 & 0 & 0 & 1.3588 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & -5 & 1.617 & 4.5 \\ 0 & 0 & 0 & 0 & -0.9091 & 0 \\ 0 & 0 & 0 & 0 & 0 & -1 \end{bmatrix},$$

$$B = \begin{bmatrix} 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 1 & 0 \\ 0 & 0.8 \end{bmatrix}, \quad C = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \end{bmatrix}$$

$$x = [\psi \quad \dot{\psi} \quad \phi \quad \dot{\phi} \quad \tau_1 \quad \tau_2]^T$$

$$u = [u_1 \quad u_2]^T$$

TABLE I. TRMS SYSTEM PARAMETERS

Symbol	Quantity	Values
I_1	Moment of inertia of vertical rotor	$6.8 \times 10^{-2} \text{ kg-m}^2$
I_2	Moment of inertia of horizontal rotor	$2 \times 10^{-2} \text{ kg-m}^2$
k_1	Motor 1 gain	1.1
k_2	Motor 2 gain	0.8
a_1	Static characteristic parameter	0.0135
b_1	Static characteristic parameter	0.0924
T_{11}	Motor 1 denominator parameter	1.1
T_{10}	Motor 1 denominator parameter	1
T_{21}	Motor 2 denominator parameter	1
T_{20}	Motor 2 denominator parameter	1
a_2	Static characteristic parameter	0.02
b_2	Static characteristic parameter	0.09
M_g	Gravity momentum	0.32 N-m
T_P	Cross reaction momentum parameter	2
T_0	Cross reaction momentum parameter	3.5
$B_{1\psi}$	Friction momentum parameter	$6 \times 10^{-3} \text{ N-m-s/rad}$
$B_{1\phi}$	Friction momentum parameter	$1 \times 10^{-1} \text{ N-m-s/rad}$
k_c	Cross reaction momentum gain	-0.2
k_{gy}	Gyroscopic momentum parameter	0.05 s/rad
u_1, u_2	Input voltage applied to main and tail rotor are bounded	$\pm 2.5 \text{ V}$

III. TWO TERM CONTROL STRATEGY

A. Conventional CNF control Law

In CNF law some important assumptions are required i.e. (A, B) is controllable, (A, C) is observable and (A, B, C) is invertible without having any zero at $s = 0$. If above assumptions are true, then CNF control law is designed as:

$$u_{cnf}(t) = u_l(t) + u_n(t) \quad (4)$$

where,

$u_l(t)$ is a linear feedback law which improves the damping ratio and $u_n(t)$ is a non-linear feedback law which reduces the overshoot as soon as output of the system reaches the reference value.

These two terms are expressed as:

$$u_l(t) = K\tilde{x}(t) + Hr \quad (5)$$

$$u_n(t) = \rho(\tilde{x}(t))B^T P\tilde{x}(t)$$

where, r is the reference input, gain matrix $K \in R^{m \times n}$ and real symmetric matrix $P \in R^{m \times n}$ which are designed by LMI toolbox in order to make closed loop system asymptotically stable, H is a scalar quantity given in (8) which is taken from [13] and ρ is a non-positive function which is locally Lipschitz in $\tilde{x}(t)$ which plays a major role in changing the location of closed loop poles.

Here,

$$\tilde{x}(t) = x(t) - x_e \quad (6)$$

and

$$x_e = -(A + BK)^{-1} BGr \quad (7)$$

and

$$H = (1 - K(A + BK)^{-1} B)G \quad (8)$$

Choice of x_e will be clear from (12) and (13).

A. Proposed Two term Control

In conventional CNF control law (4), a delay term is added as:

$$u_{cnf}(t) = u_l(t) + u_n(t) + K_d \tilde{x}(t-d) \quad (9)$$

where, K_d is delay gain matrix having same dimension as K . Delay d is introduced to make the controller robust. Value of d is chosen as very small value to avoid complexity.

Further $\tilde{x}(t-d)$ will be written as $\tilde{x}_d(t)$.

B. Stability analysis

Let closed loop system as new state vector (6) is written as:

$$\dot{\tilde{x}}(t) = \dot{x}(t) - 0$$

From (3) and (6),

$$\begin{aligned} \dot{\tilde{x}}(t) &= Ax(t) \pm Ax_e + Bsat(u) \pm B Hr \pm BK\tilde{x}(t) \pm BK_d \tilde{x}_d(t) \\ &= (A + BK)\tilde{x}(t) + BK_d \tilde{x}_d(t) + Ax_e + B Hr + B\omega \\ &= (A + BK)\tilde{x}(t) + BK_d \tilde{x}_d(t) + B\omega + p_1 \end{aligned} \quad (10)$$

where,

$$\omega = sat(u) - Hr - K\tilde{x}(t) - K_d \tilde{x}_d(t) \quad (11)$$

and

$$p_1 = Ax_e + B Hr$$

putting value of x_e from (7) and H from (8) in p_1 :

$$\begin{aligned} p_1 &= -A(A + BK)^{-1} BGr + B(1 - K(A + BK)^{-1} B)Gr \\ &= -A(A + BK)^{-1} BGr + BGr - BK(A + BK)^{-1} BGr \\ &= -((A + BK)^{-1} \times (A + BK))BGr + BGr \\ &= -BGr + BGr = 0 \end{aligned} \quad (12)$$

Hence (10) will become:

$$\dot{\tilde{x}}(t) = (A + BK)\tilde{x}(t) + BK_d \tilde{x}_d(t) + B\omega \quad (13)$$

To verify the stability of controlled TRMS, following Lyapunov-Krasovskii functional is designed as:

$$V = \tilde{x}^T(t)P\tilde{x}(t) + \int_{t-d}^t \tilde{x}^T(\Omega)Q\tilde{x}(\Omega)d\Omega \quad (14)$$

Its derivative will be :

$$\begin{aligned} \dot{V} &= 2\tilde{x}^T(t)P\dot{\tilde{x}}(t) + \tilde{x}^T(t)Q\tilde{x}(t) - \tilde{x}_d^T(t)Q\tilde{x}_d(t) \\ &= 2\tilde{x}^T P(A + BK)\tilde{x} + 2\tilde{x}^T PBK_d \tilde{x}_d(t) + 2\tilde{x}^T PB\omega \\ &\quad + \tilde{x}^T(t)Q\tilde{x}(t) - \tilde{x}_d^T(t)Q\tilde{x}_d(t) \end{aligned}$$

It can also be written as:

$$\dot{V} = \begin{bmatrix} \tilde{x}(t) \\ \tilde{x}_d(t) \end{bmatrix}^T \begin{bmatrix} \Delta_1 & PBK_d \\ K_d^T B^T P & -Q \end{bmatrix} \begin{bmatrix} \tilde{x}(t) \\ \tilde{x}_d(t) \end{bmatrix} + 2\tilde{x}^T PB\omega \quad (15)$$

where,

$$\Delta_1 = P(A + BK) + (A + BK)^T P + Q$$

To prove system stability, $\dot{V} < 0$. This will only be satisfied if, first term of \dot{V} :

$$\begin{bmatrix} \Delta_1 & PBK_d \\ K_d^T B^T P & -Q \end{bmatrix} < 0, \Delta_1 < 0 \quad (16)$$

This is solved by LMI toolbox which calculate appropriate values of gains K and K_d and positive definite matrix P such that above inequality holds.

Second term of \dot{V} is $2\tilde{x}^T(t)PB\omega$. Following section proves that $2\tilde{x}^T(t)PB\omega < 0$:

Because ω contains saturated input channels. The following investigations are done to make this term negative definite for the sake of stability:

- If input channels are unsaturated, i.e. $|u| \leq u_{\max}$:

$$\begin{aligned} \omega &= K\tilde{x}(t) + Hr + u_n + K_d\tilde{x}_d(t) - (K\tilde{x}(t) + Hr + K_d\tilde{x}_d(t)) \\ &= u_n \end{aligned}$$

hence,

$$\tilde{x}^T(t)PB\omega = \tilde{x}^T(t)PBu_n = \rho\tilde{x}^T(t)PBB^T P\tilde{x}(t)$$

As we know ρ is a non-positive function and $\tilde{x}^T(t)PBB^T P\tilde{x}(t)$ is positive function, hence $\tilde{x}^T(t)PB\omega < 0$.

- If input channels exceed their upper bound i.e. $u > u_{\max}$:

$$\begin{aligned} K\tilde{x}(t) + Hr + u_n + K_d\tilde{x}_d(t) &> u_{\max} \\ u_n &> u_{\max} - (K\tilde{x}(t) + Hr + K_d\tilde{x}_d(t)) \end{aligned}$$

u_{\max} is saturated value of u . From (11), above inequality becomes :

$$\omega > 0 \text{ and } u_n = \rho B^T P\tilde{x}(t) > \omega > 0$$

ρ is non-positive function, hence to satisfy above inequality:

$$B^T P\tilde{x}(t) = \tilde{x}^T(t)PB < 0.$$

As shown in above steps, $\omega > 0$ and $\tilde{x}^T(t)PB < 0$, second term of (14) will become:

$$\tilde{x}^T(t)PB\omega < 0.$$

- If input channels exceed their lower bound i.e. $u < -u_{\max}$:

$$\begin{aligned} K\tilde{x}(t) + Hr + u_n + K_d\tilde{x}_d(t) &< -u_{\max} \\ u_n &< -u_{\max} - (K\tilde{x}(t) + Hr + K_d\tilde{x}_d(t)) \end{aligned}$$

$-u_{\max}$ is saturated value of u . From (11), above inequality becomes :

$$\omega < 0 \text{ and } u_n = \rho B^T P\tilde{x}(t) < \omega < 0$$

ρ is non-positive function, hence to satisfy above inequality:

$$B^T P\tilde{x}(t) = \tilde{x}^T(t)PB > 0$$

As shown in above steps, $\omega < 0$ and $\tilde{x}^T(t)PB > 0$ second term of (14) will become:

$$\tilde{x}^T(t)PB\omega < 0.$$

Hence the three possible conditions of $\tilde{x}^T(t)PB\omega$ due to saturated term in ω are less than zero. Also if (16) exists, then

\dot{V} in (15) is always less than zero, which makes the closed loop system asymptotically stable.

C. Simulation Results

Here delay d is chosen as 0.5 seconds and reference r is taken as 0.5 radians for both pitch angle and yaw angle. By putting proposed controller in (1), we will get following results:

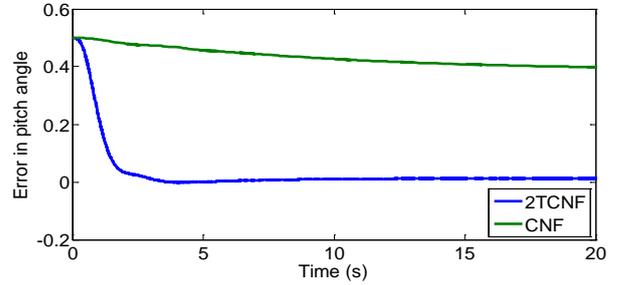


Fig. 1. Tracking error in Pitch angle.

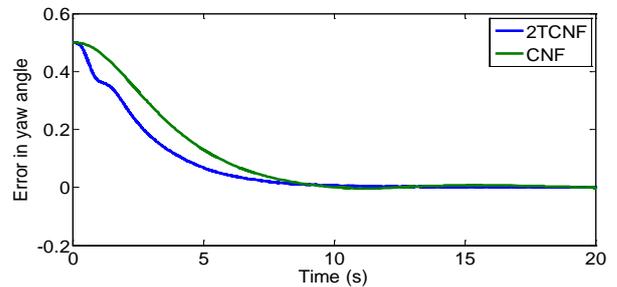


Fig. 2. Tracking error in Yaw angle.

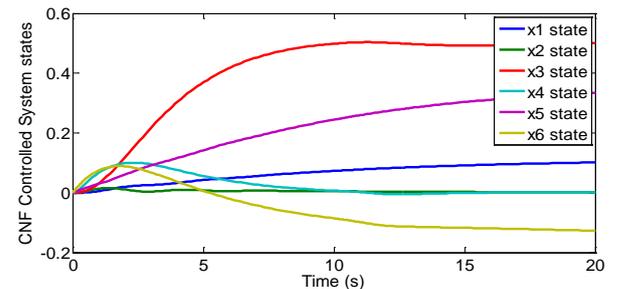


Fig. 3. States of TRMS in CNF control

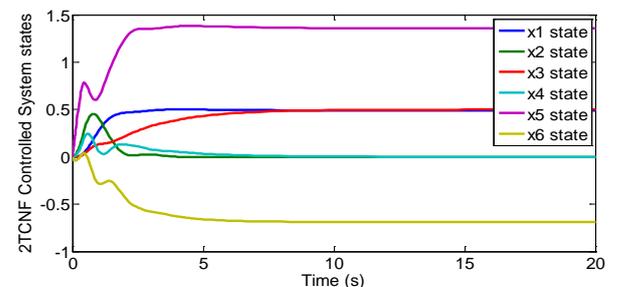


Fig. 4. States of TRMS in 2TCNF control

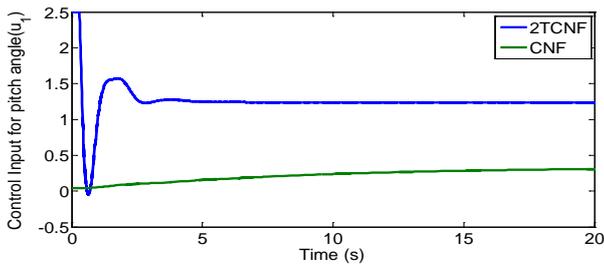


Fig. 5. Control Efforts of Pitch angle

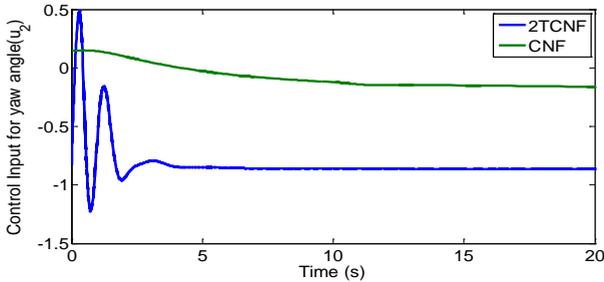


Fig. 6. Control Efforts of Yaw angle

From Fig.1 it can be seen that error of pitch angle in 2TCNF control, very quickly converges to zero whereas conventional CNF control doesn't track the reference hence its error is not zero. In Fig.2, yaw angle of both the controllers are tracking reference hence error is zero but proposed controller tracks the reference more quickly than conventional controller. Hence it is proven that proposed controller improves transient response better than conventional CNF controller.

Fig.3 and Fig.4 shows system states in conventional CNF and 2TCNF control. It can be seen that 2TCNF controlled states are bounded within 5 seconds whereas in conventional CNF, states are bounded in 15 seconds. Hence it can be concluded that 2TCNF control states are more robust and are quickly bounded than conventional CNF.

Fig.5 and Fig.6 shows control efforts of both the controllers. It can be said that adding delay can cause more control efforts.

Values of 2TCNF controller parameters are:

$$K = \begin{bmatrix} 2.1538 & -6.5940 & -2.7134 & -3.5474 & -3.0156 & -0.4532 \\ -3.4122 & 1.1641 & -4.9372 & -11.2291 & 3.2406 & 1.6037 \end{bmatrix}$$

$$K_d = \begin{bmatrix} -0.8938 & -0.2119 & -0.2428 & -0.1524 & -0.0129 & -0.0695 \\ 0.4956 & 0.3463 & 1.1447 & 0.6951 & 0.1638 & 0.3512 \end{bmatrix}$$

$$P = \begin{bmatrix} 0.1303 & 0.0265 & 0.0160 & 0.0105 & -0.0011 & 0.0041 \\ 0.0265 & 0.0960 & 0.0112 & 0.0096 & 0.0469 & -0.0084 \\ 0.0160 & 0.0112 & 0.0369 & 0.0224 & 0.0053 & 0.0113 \\ 0.0105 & 0.0096 & 0.0224 & 0.0661 & -0.0041 & -0.0137 \\ -0.0011 & 0.0469 & 0.0053 & -0.0041 & 0.0402 & -0.0016 \\ 0.0041 & -0.0084 & 0.0113 & -0.0137 & -0.0016 & 0.0325 \end{bmatrix}$$

Values of CNF controller parameters are:

$$K = \begin{bmatrix} 2.5000 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & -1.2025 & 0 & 0 & 0 \end{bmatrix}$$

$$P = \begin{bmatrix} 0.0186 & -0.0075 & 0.0035 & 0.0017 & 0.0207 & -0.0036 \\ -0.0075 & 0.0587 & -0.0017 & -0.0085 & -0.0277 & -0.0002 \\ 0.0035 & -0.0017 & 0.0376 & -0.0075 & 0.0184 & -0.0192 \\ 0.0017 & -0.0085 & -0.0075 & 0.0193 & 0.0079 & 0.0169 \\ 0.0207 & -0.0277 & 0.0184 & 0.0079 & 0.0652 & -0.0140 \\ -0.0036 & -0.0002 & -0.0192 & 0.0169 & -0.0140 & 0.0260 \end{bmatrix}$$

Also in this paper stability analysis is done by Lyapunov-Krasovskii analysis, from which calculation of controller parameters are done by solving (15) in LMI toolbox. But in conventional CNF control, gain matrix is calculated by trial and error method. It can also be calculated by pole-placement method which does not always make the closed loop system stable. Hence it is easier to calculate the parameters by LMI instead of the time-consuming, effort intensive and inefficient trial and error and pole-placement methods.

IV. CONCLUSION

The proposed two term control for TRMS proves through simulation results that it gives robust performance with fast transient response small overshoot. Proposed control law deals with the previous and present state information which improves the robustness of system. The calculated controller parameters by solving inequalities formed by Lyapunov-Krasovskii functional, with the help of LMI Toolbox, ensures the stability of the given closed loop TRMS. From simulation studies we can conclude that by adding information of past state in controller, transient response became fast and tracking error reduces quickly in comparison to present state controller.

REFERENCES

- [1] Suryawanshi, P. D. Shengde and S. B. Phadke, "Robust sliding mode control for a class of nonlinear systems using inertial delay control", *Nonlinear Dynamics*, vol. 78, no. 3, pp. 1921-1932, 2015.
- [2] Ulsoy, A.G., "Time-delayed control of SISO systems for improved stability margins.", *Journal of Dynamic Systems, Measurements, and Control*, 558-563, 2014.
- [3] Y. Jin, P. H. Chang, M. Jin and D. G. Gweon, "Stability guaranteed time-delay control of manipulators using nonlinear damping and terminal sliding mode", *IEEE Transactions on Industrial Electronics*, vol. 60, no. 8, pp. 3304-3318, 2013.
- [4] B. Pratap and S. Purwar, "Real time implementation of state observers for twin rotor MIMO system: an experimental evaluation", *Int. J. of Modelling, Identification and Control*, vol. 19, pp. 98-110, 2013.
- [5] B. Pratap, A. Agrawal, and S. Purwar, "Optimal Control of Twin Rotor MIMO system Using Output Feedback", *Proceedings of 1st IEEE Int. Conf. on Power, Control and Embedded Sys.*, December, pp. 1-6, 2012.

- [6] G. R. Cho, P. H. Chang, S. H. Park and M. Jin, "Robust tracking under nonlinear friction using time delay control with internal model", *IEEE Transactions on Control System Technology*, vol. 17, no. 6, pp. 1406-1414, 2009.
- [7] M. Jin, S. H. Kang and P. H. Chang, "Robust compliant motion control of robot with nonlinear friction using time-delay estimation", *IEEE Transactions on Industrial Electronics*, vol. 55, no. 1, pp. 258-269, 2008.
- [8] Y. D. Chen, P. C. Tung, C. C. Fu and C. H. Liao, "The use of a modified sliding-mode controller with time-delay control for unknown systems with uncertain disturbances", *Journal of Systems and Control Engineering*, vol. 222, pp. 31-37, 2008.
- [9] TRMS 33-949S User Manual, Feedback Instruments Ltd., East Sussex, U.K., 2006.
- [10] Darus, I.Z.M.; Aldebrez, F.M.; Tokhi, M.O.; "Parametric modelling of a twin rotor system using genetic algorithms." *Control, Communications and Signal Processing*, 2004. First International Symposium on Page(s):115 – 118, 2004.
- [11] Aldebrez, F.M.; Darus, I.Z.M.; Tokhi, M.O.; "Dynamic modelling of a twin rotor system in hovering position." *Control, Communications and Signal Processing*, 2004. First International Symposium Page: 823 – 826, 2004.
- [12] Aldebrez, F. M., Alam, M. S., Tokhi, M. O., and Shaheed, M. H., "Genetic modeling and vibration control of a nonlinear system", *Proceedings of UKAC Control*, Bath, UK, 6-9 September paper 093, 2004.
- [13] B. Chen, T. H. Lee, K. Peng, and V. Venkataramanan, "Composite Nonlinear Feedback Control for Linear Systems With Input Saturation: Theory and an Application", *IEEE Trans. Automatic Control* vol 48, pp. 427-439, 2003.
- [14] Juhng-Perng Su; Chi-Ying Liang; Hung-Ming Chen; "Robust control of a class of nonlinear systems and its application to a twin rotor MIMO system." *Industrial Technology*, 2002. IEEE ICIT '02. 2002 IEEE International Conference on Volume 2, Page: 1272-1277, 2002.
- [15] Krodkiewski J.M, Faragher J.S, "Stabilization of motion of helicopter rotor blades using delayed feedback-modelling, computer simulation and experimental verification", *J. Sound Vib.* 234, 591-610, 2000.
- [16] Lee, J. W., and Chang, P. H., "Input/Output Linearization Using Time Delay Control and Time Delay Observer," *Proc. of ACC*, Vol. 1, Philadelphia, pp. 318-322, 1998.
- [17] H.S. Jeong, C.W. Lee, "Time delay control with state feedback for azimuth motion of the frictionless positioning device", *IEEE-ASME Transactions on Mechatronics*, pp. 161-168, 1997.
- [18] Singh, T. and Vadali, S. R., "Robust time-delay control", *J. Dynamical Syst., Meas. and Contr.*, **115** 303-306, 1993.
- [19] Youcef-Toumi, K., and Wu, S. T., "Input-Output Linearization Using Time Delay Control," *ASME J. Dyn. Syst., Meas., Control*, 114-115, pp. 10-19, 1992.
- [20] Youcef-Toumi, K., and Reddy, S., "Dynamic analysis and control of high speed and high precision active magnetic bearings," *Journal of Dynamic Systems, Measurement, and Control* Vol. 114, No. 4, pp.623-633, 1992.